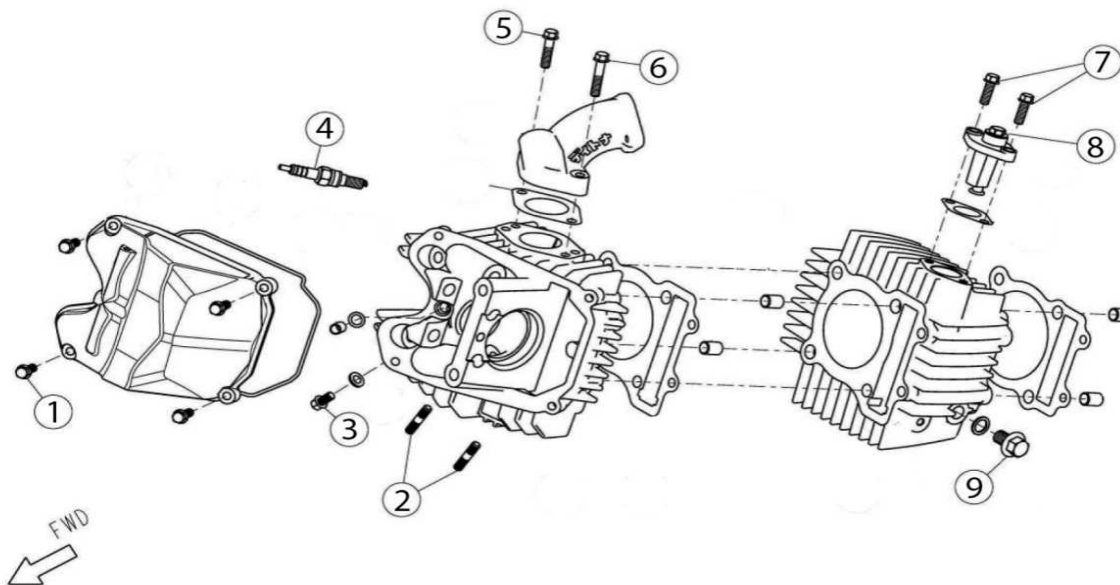




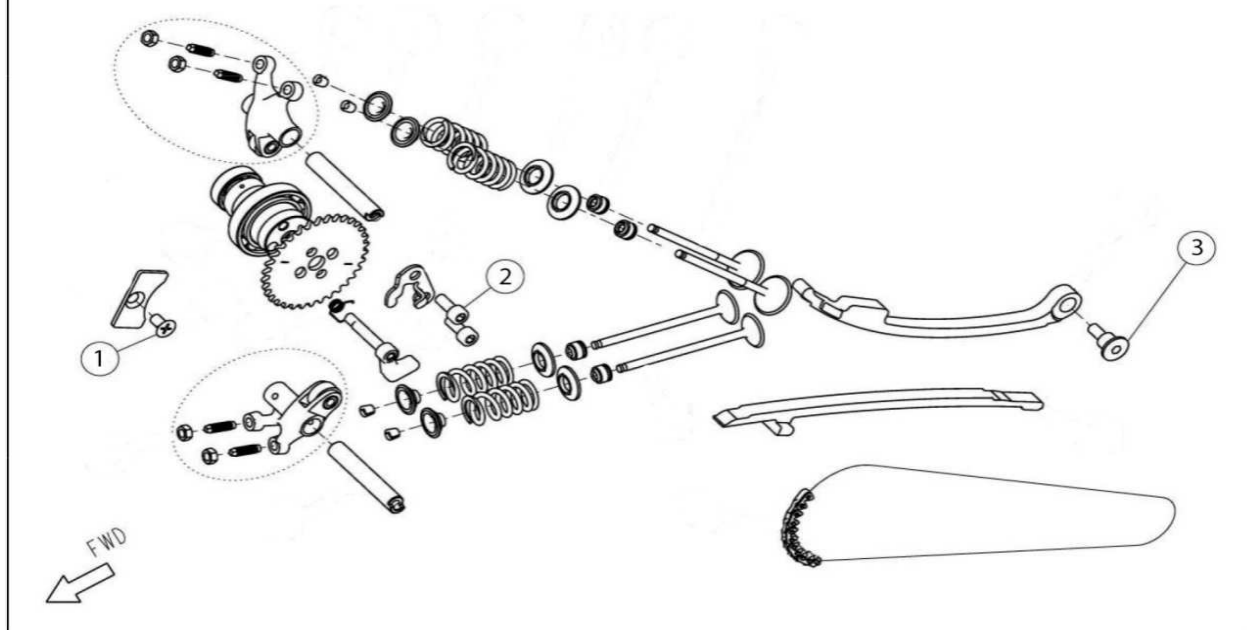
DAYTONA 190 ENGINE TORQUE VALUES

01 HEAD / CYLINDER



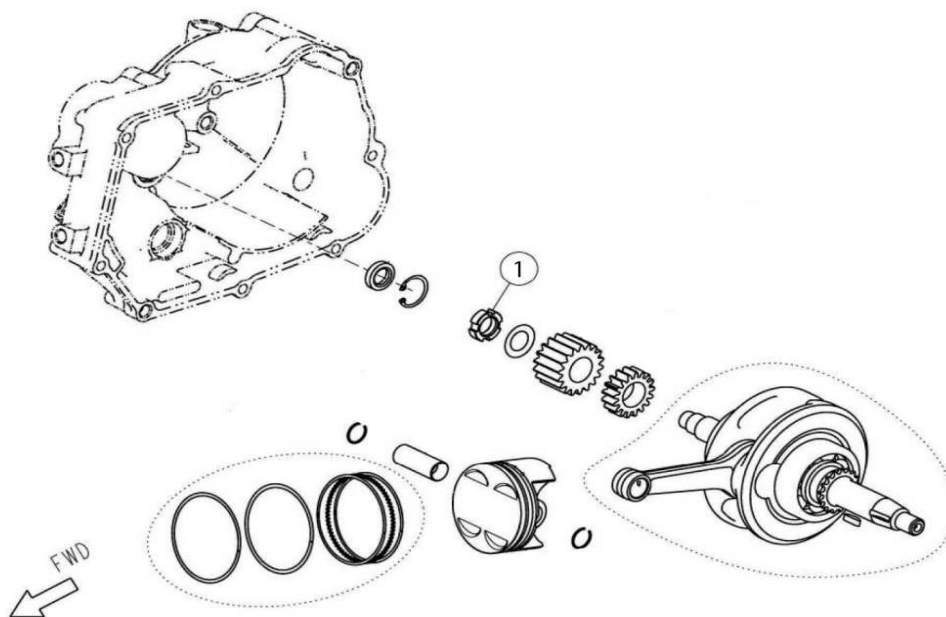
Ref. No.	DESCRIPTION	TORQUE N.m (Kgf.m-lbf.ft)	REMARKS
1	BOLT, HEXAGON FLANGE, M6X18	12 (1,2 - 8,8)	
2	BOLT, STUD, M6X32	6 (0,6 - 4,4)	
3	BOLT, HEXAGON FLANGE, M6X12	10 (1,0 - 7)	
4	SPARK PLUG ER9EH 8mm	14 (1,4 - 10,5)	
5	BOLT, HEXAGON FLANGE, M6X30	12 (1,2 - 8,8)	
6	BOLT, HEXAGON FLANGE, M6X32	12 (1,2 - 8,8)	
7	BOLT, HEXAGON FLANGE, M6X18	12 (1,2 - 8,8)	
8	TENSIONER, 8mm	8 (0,8 - 5,9)	
9	BOLT, HEXAGON FLANGE, M10x16	20 (2,0 - 15)	

02 VALVE MECHANISM



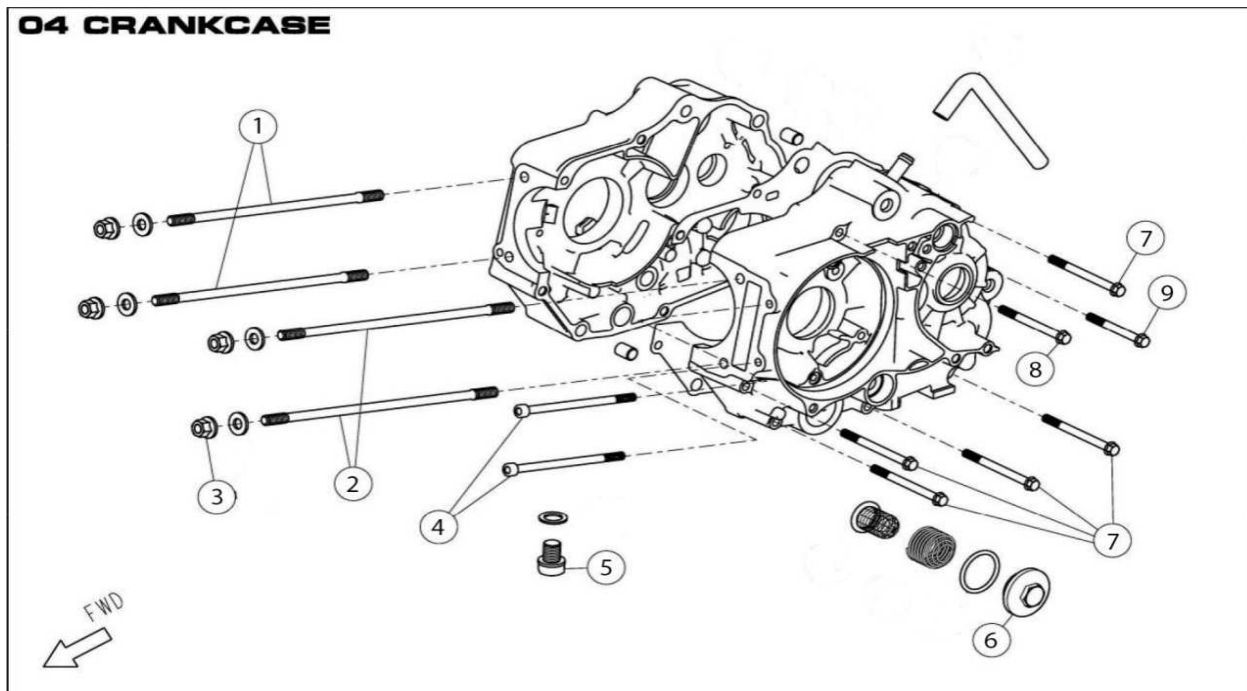
Ref. No.	DESCRIPTION	TORQUE N.m (Kgf.m-lbf.ft)	REMARKS
1	BOLT, COUNTERSINK, M6X15	12 (1,2 - 8,8)	
2	SCREW, M6X16	12 (1,2 - 8,8)	
3	BOLT, TENSIONER 8mm	15 (1,5 - 11)	

03 PISTON / CRANKSHAFT



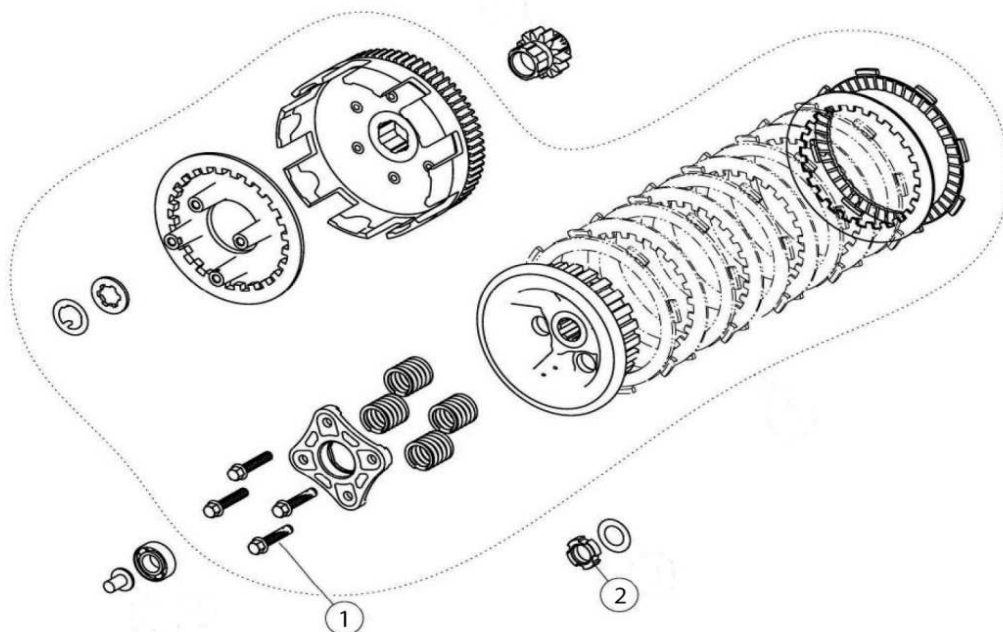
Ref. No.	DESCRIPTION	TORQUE N.m (Kgf.m-lbf.ft)	REMARKS
1	NUT, SMALL, M14X1	60 (6,0 - 44,25)	apply medium locking agent to the thread

04 CRANKCASE



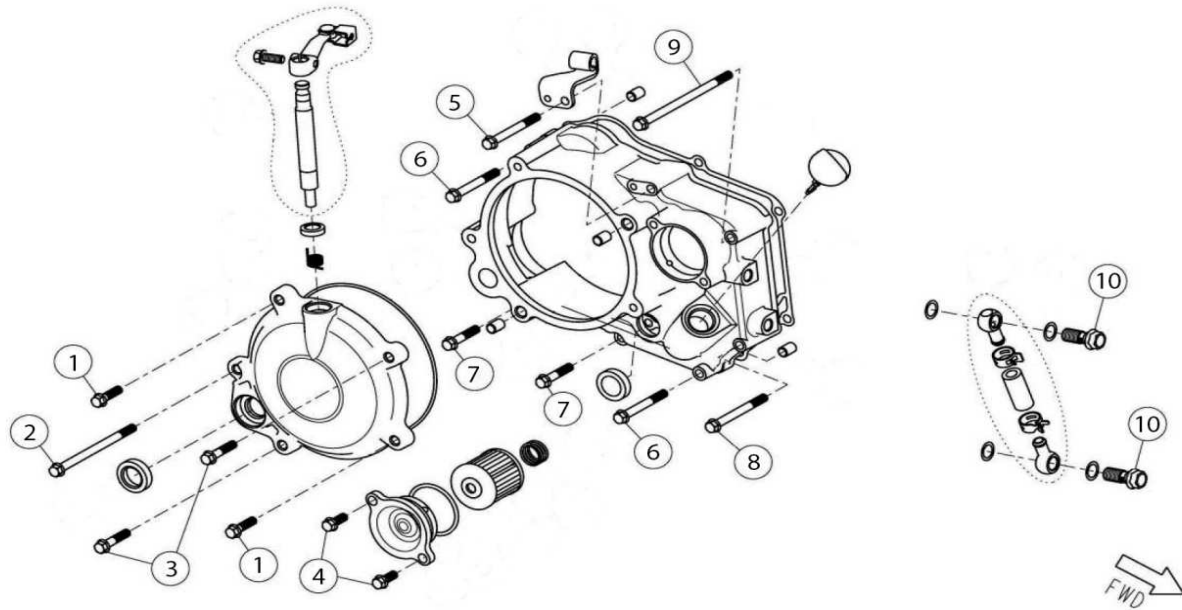
Ref. No.	DESCRIPTION	TORQUE N.m (Kgf.m-lbf.ft)	REMARKS
1	BOLT, STUD, M8 L.203,5mm	6 (0,6 - 4,4)	
2	BOLT, STUD, M8 L.223mm	6 (0,6 - 4,4)	
3	NUT, FLANGE 8mm	25 (2,5 - 18,4)	
4	BOLT, HEXAGON FLANGE, M6x105	10 (1,0 - 7)	
5	BOLT, OIL DRAIN M12x1,5	25 (2,5 - 18,4)	
6	COVER, STRAINER OIL 30x1,5	25 (2,5 - 18,4)	
7	BOLT, HEXAGON FLANGE, M6x70	12 (1,2 - 8,8)	
8	BOLT, HEXAGON FLANGE, M6x65	12 (1,2 - 8,8)	
9	BOLT, HEXAGON FLANGE, M6x55	12 (1,2 - 8,8)	

05 CLUTCH



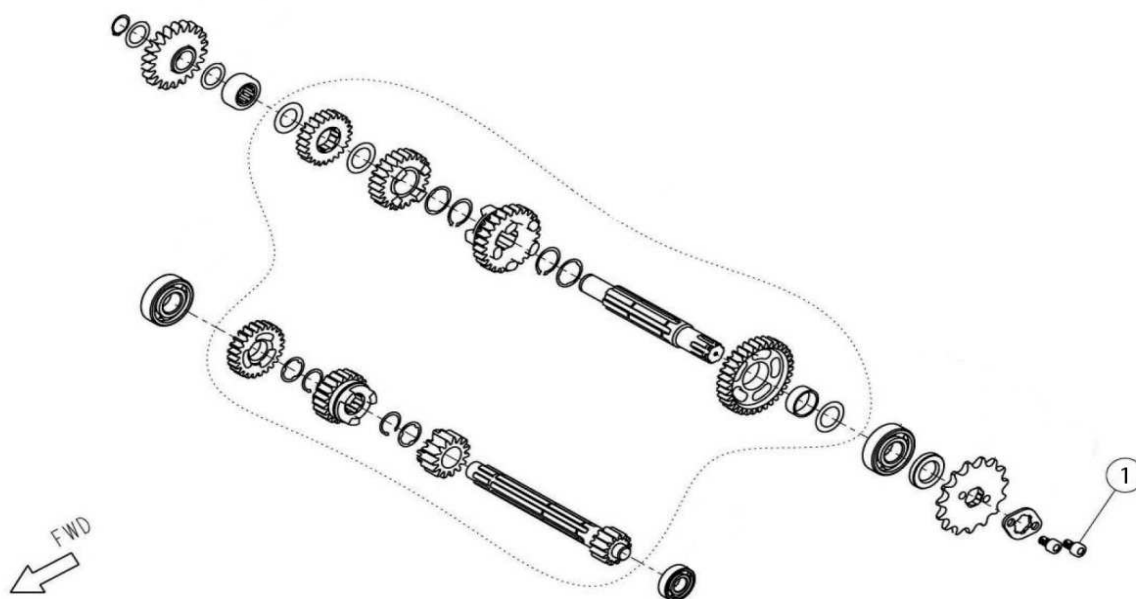
Ref. No.	DESCRIPTION	TORQUE N.m (Kgf.m-lbf.ft)	REMARKS
1	BOLT, HEXAGON FLANGE, M6x22	10 (1,0 - 7)	
2	NUT, SMALL, M14X1	60 (6,0 - 44,25)	apply medium locking agent to the thread

06 COVER CLUTCH



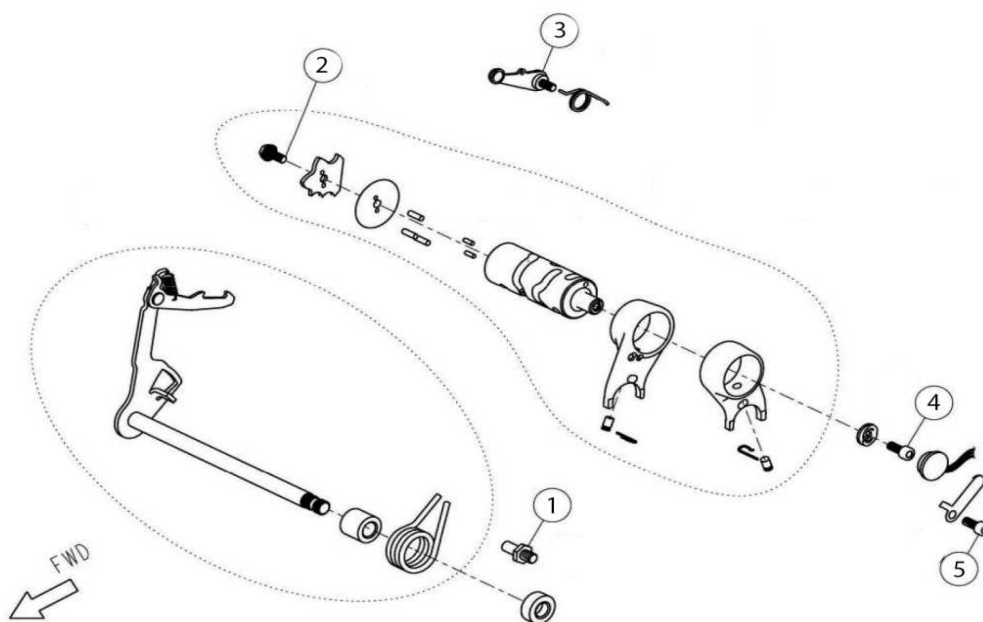
Ref. No.	DESCRIPTION	TORQUE N.m (Kgf.m-lbf.ft)	REMARKS
1	BOLT, HEXAGON FLANGE, M6x22	12 (1,2 - 8,8)	
2	BOLT, HEXAGON FLANGE, M6x90	12 (1,2 - 8,8)	
3	BOLT, HEXAGON FLANGE, M6x28	12 (1,2 - 8,8)	
4	BOLT, HEXAGON FLANGE, M6x15	12 (1,2 - 8,8)	
5	BOLT, HEXAGON FLANGE, M6x55	12 (1,2 - 8,8)	
6	BOLT, HEXAGON FLANGE, M6x50	12 (1,2 - 8,8)	
7	BOLT, HEXAGON FLANGE, M6x30	12 (1,2 - 8,8)	
8	BOLT, HEXAGON FLANGE, M6x60	12 (1,2 - 8,8)	
9	BOLT, HEXAGON FLANGE, M6x105	12 (1,2 - 8,8)	
10	BOLT, HEXAGON FLANGE, M10x1,25	22 (2,2 - 16,2)	

07 GEARBOX



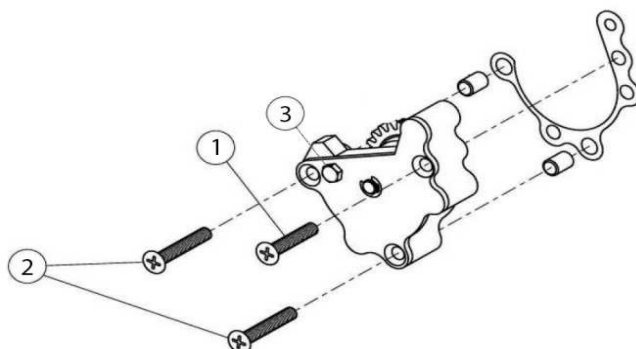
Ref. No.	DESCRIPTION	TORQUE N.m (Kgf.m-lbf.ft)	REMARKS
1	BOLT, HEXAGON SOCKET, M6x10	12 (1,2 - 8,8)	apply medium locking agent to the thread

08 GEARBOX MECHANISM



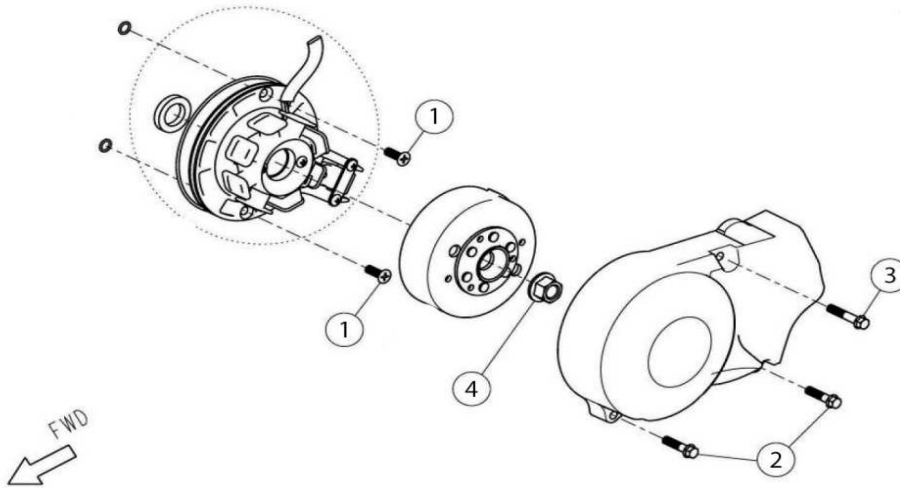
Ref. No.	DESCRIPTION	TORQUE N.m (Kgf.m-lbf.ft)	REMARKS
1	PIN, LOCATING SHIFT LEVER, M8	20 (2,0 - 14,7)	
2	BOLT, HEXAGON SOCKET, M6	15 (1,5 - 11)	
3	LOCATING PLATE, SCREW M6	10 (1,0 - 7)	
4	BOLT, HEXAGON SOCKET, M6	15 (1,5 - 11)	
5	BOLT, HEXAGON SOCKET, M6x15	10 (1,0 - 7)	

09 OIL PUMP



Ref. No.	DESCRIPTION	TORQUE N.m (Kgf.m-lbf.ft)	REMARKS
1	BOLT, COUNTERSUNK, M6x30	12 (1,2 - 8,8)	
2	BOLT, COUNTERSUNK, M6x35	12 (1,2 - 8,8)	
3	BOLT, HEXAGON SOCKET, M5	3 (0,3 - 2,2)	apply medium locking agent to the thread

10 GENERATOR



Ref. No.	DESCRIPTION	TORQUE N.m (Kgf.m-lbf.ft)	REMARKS
1	BOLT, COUNTERSUNK, M6x30	12 (1,2 - 8,8)	
2	BOLT, HEXAGON FLANGE, M6x25	12 (1,2 - 8,8)	
3	BOLT, HEXAGON FLANGE, M6x32	12 (1,2 - 8,8)	
4	NUT, FLYWHEEL 12x1,25	60 (6,0 - 44,25)	apply medium locking agent to the thread